

Stern + Stern

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Laboratory Report

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Pattern Number: ChemStat® 919
Nomex® Twill

Specification: ASTM F1506-01

<u>F1506-01 Parameters</u>	<u>Requirements</u>	<u>Initial Flammability results per ASTM D6413</u>
Char Length: Warp:	6.0 inch Max.	1.3
Fill:	6.0 inch Max.	1.7
Afterflame:	2.0 sec. Max.	none
Afterglow:	allowed	1 to 2s
Dripping:	None allowed	none

Results per ASTM F1959-99

ATPv (Arc Thermal Performance value)	report as Cal/cm ²	6.3
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All flammability testing was performed by Industrial Testing Laboratories, Mo. in accordance with ASTM D6413-99. Results are compared above to the requirements outlined in ASTM F1506-01, Table 1. Test results are on file, available on written request.

Based on the above test results, ChemStat®919 meets the requirements for initial flammability. Flammability after 25 washes/drycleaning was not performed. See statement below.

Statement from DuPont Technical Guide for NOMEX® Brand Fiber 4/99

“Unlike flame-retardant treated (FRT) materials, NOMEX® brand fibers are inherently flame resistant (FR): the flame resistance is an inherent property of the polymer chemistry. It will not diminish during the life of the fiber.”

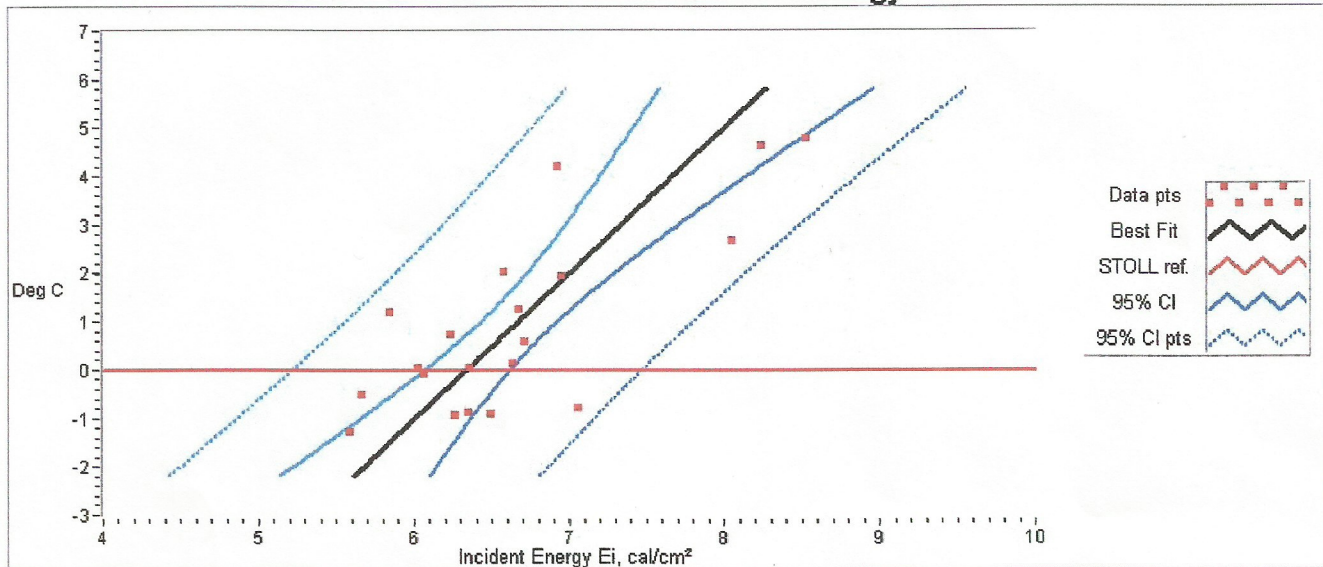
Arc thermal Performance testing was performed by ArcWear.com in accordance with ASTM F1959-99.

Date: Oct. 25, 2002

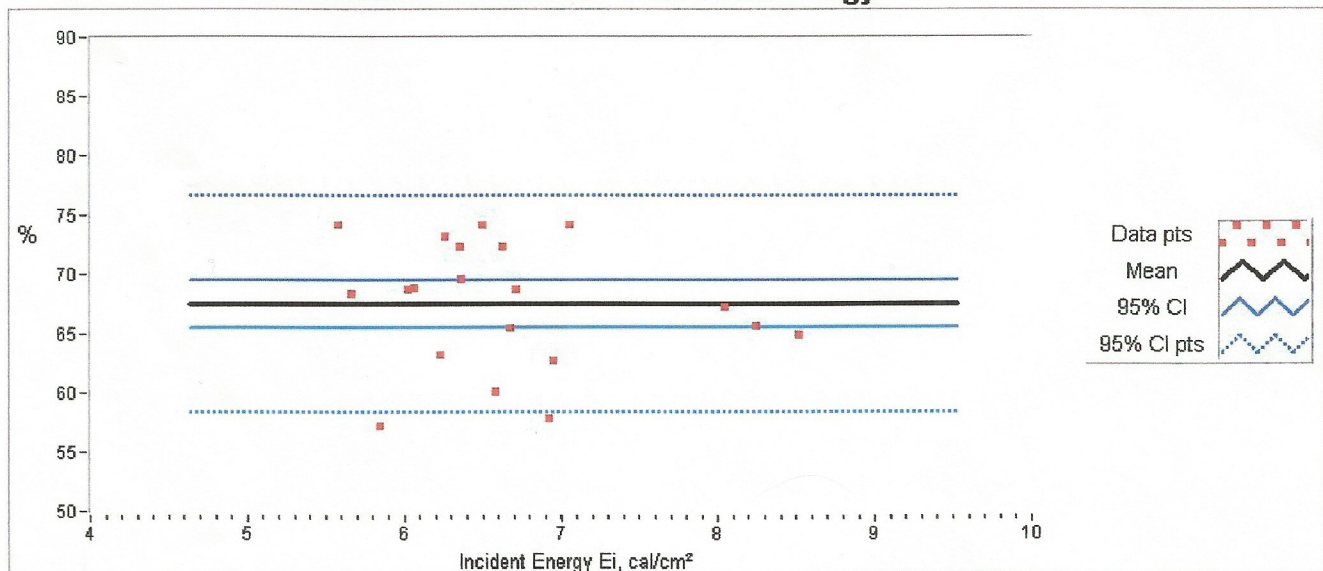
Certified by: Stanley H. Cone

The following tests were performed on flat panels spaced 12 inches from the arc and an electrode spacing of 12 inches with a current of 8.05 kA rms. The tests were performed at Kinectrics Inc., High Current Lab in Toronto, Canada on Friday, October 25, 2002. The tests were performed and analyzed in accordance with ASTM F1959-99.

Differential from Stoll Curve vs Incident Energy



Heat Attenuation Factor vs Incident Energy



ATP Value(cal/cm²) = 6.3	HAF (%) = 67.5
ATPV 95% Confidence Interval = 6.1 , 6.6	HAF 95% Confidence Interval = 65.4 , 69.5
Pts 95% Confidence Interval = 5.2 , 7.5	Pts 95% Confidence Interval = 58.3 , 76.7
% Above STOLL = 65.0	
# Points = 20	
r ² = 0.61	